

**SECTION 22 11 16**  
**DOMESTIC WATER PIPING**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

**1.2 SUMMARY**

- A. Section Includes:

1. Domestic water pipes, tubes, fittings, and specialties inside the building.
2. General duty valves.
3. Check valves.
4. Flexible connectors.
5. Water meters furnished by utility company for installation by Contractor.

**1.3 SUBMITTALS**

- A. Coordination Drawings: Provide 3D coordinated plumbing shop drawings showing all sanitary, vent, and water piping on the same sheet, at the correct elevations in the model. See “General Plumbing Requirements” spec section for more information on pipe modeling. Coordinate with other trades for ceiling space.
- B. For piping in equipment rooms and other congested areas, drawn to scale, on which the following items are shown and coordinated with each other, using input from Installers of the items involved:
  1. Fire-suppression-water piping.
  2. Domestic water piping.
  3. HVAC ductwork.
  4. HVAC hydronic piping.
  5. Sanitary and vent piping.
- C. Submit the following field quality-control reports to the engineer for review and approval:
  1. potable water flushing report.
  2. pressure test results.

3. City inspection reports.

- D. Grooved joint couplings and fittings shall be shown on drawings and product submittals and shall be specifically identified with the applicable style or series number.

1.4 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF 61 for potable domestic water piping and components.

1.5 PROJECT CONDITIONS

- A. Interruption of Existing Water Service: Do not interrupt water service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary water service according to requirements indicated:
1. Notify Owner no fewer than two days in advance of proposed interruption of water service.
  2. Do not proceed with interruption of water service without Owner's written permission.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

- A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.
- B. Potable-water piping and components shall comply with NSF 14 and NSF 61.

2.2 COPPER TUBE AND FITTINGS

- A. Hard Copper Tube: ASTM B 88, Type L water tube, drawn temper.
- B. Soft Copper Tube: ASTM B 88, Type K water tube, annealed temper.
- C. Cast-Copper, Solder-Joint Fittings: ASME B16.18, pressure fittings.
- D. Wrought-Copper, Solder-Joint Fittings: ASME B16.22, wrought-copper pressure fittings.
- E. Bronze Flanges: ASME B16.24, Class 150, with solder-joint ends.

## F. Copper Unions:

1. MSS SP-123.
2. Cast-copper-alloy, hexagonal-stock body.
3. Ball-and-socket, metal-to-metal seating surfaces.
4. Solder-joint or threaded ends.

## G. Copper Pressure-Seal-Joint Fittings:

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
  - a. Viega.
  - b. Grinnell, a Tyco International Company
  - c. Victaulic Company
2. Fittings for NPS 2 and Smaller: Wrought-copper fitting with EPDM-rubber, O-ring seal in each end.
3. Fittings for NPS 2-1/2 to NPS 4: Cast-bronze or wrought-copper fitting with EPDM-rubber, O-ring seal in each end.

## H. Appurtenances for Grooved-End Copper Tubing:

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
  - a. Victaulic Company.
2. Bronze Fittings for Grooved-End, Copper Tubing: ASTM B 75 (ASTM B 75M) copper tube or ASTM B 584 bronze castings with copper tubing sized grooved ends (flaring of tube and fitting ends to IPS dimensions is not permitted).
3. Mechanical Couplings for Grooved-End Copper Tubing:
  - a. Copper-tube dimensions and design similar to AWWA C606.
  - b. Ferrous housing sections cast with offsetting, angle-pattern bolt pads coated with copper-colored enamel.
  - c. EPDM-synthetic rubber gaskets suitable for hot and cold water.
  - d. Bolts and nuts.
  - e. Minimum Pressure Rating: 300 psig (2070 kPa).
  - f. Design Basis: "Installation Ready" stab-on design for direct 'stab' installation onto roll grooved copper tube without prior field disassembly and no loose parts. Victaulic Style 607 QuickVic™.

## 2.3 PIPING JOINING MATERIALS

- A. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.

- B. Brazing Filler Metals: AWS A5.8/A5.8M, BCuP Series, copper-phosphorus alloys for general-duty brazing unless otherwise indicated.

## 2.4 VALVES

- A. Comply with requirements in Division 22 Section "Domestic Water Piping Specialties" for balancing valves, drain valves, backflow preventers, and vacuum breakers.

- B. Two-Piece, Full-Port, Brass Ball Valves with Brass Trim:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Apollo Valve
- b. Crane Co.; Crane Valve Group; Crane Valves.
- c. Hammond Valve.
- d. Milwaukee Valve Company.
- e. NIBCO INC.

- 2. Description:

- a. Standard: MSS SP-110.
- b. SWP Rating: 150 psig.
- c. CWP Rating: 600 psig.
- d. Body Design: Two piece.
- e. Body Material: Forged brass.
- f. Ends: Threaded.
- g. Seats: PTFE or TFE.
- h. Stem: Brass.
- i. Ball: Chrome-plated brass.
- j. Port: Full.

- C. Iron, Single-Flange Butterfly Valves with EPDM Seat and Stainless-Steel Disc:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Crane Co.; Crane Valve Group
- b. DeZurik Water Controls.
- c. Milwaukee Valve Company.
- d. Mueller Steam Specialty; a division of SPX Corporation.
- e. NIBCO INC.
- f. Sure Flow Equipment Inc.
- g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

## 2. Description:

- a. Standard: MSS SP-67, Type I.
- b. CWP Rating: 200 psig.
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
- e. Seat: EPDM.
- f. Stem: One- or two-piece stainless steel.
- g. Disc: Stainless steel.

## D. 175 CWP, Iron, Grooved-End Butterfly Valves:

## 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Kennedy Valve; a division of McWane, Inc.
- b. Shurjoint Piping Products.
- c. Victaulic Company.

## 2. Description:

- a. Standard: MSS SP-67, Type I.
- b. CWP Rating: 175 psig.
- c. Body Material: Coated, ductile iron.
- d. Stem: Two-piece stainless steel.
- e. Disc: Coated, ductile iron.
- f. Seal: EPDM.

## E. Check valves:

1. 2 inches and smaller: bronze body, swing type bronze disc, threaded ends.
2. 2-1/2" and larger: cast iron body, bolted cap, flanged ends, swing type bronze disc, replaceable seat ring.

## 2.5 TRANSITION FITTINGS

## A. General Requirements:

1. Same size as pipes to be joined.
2. Pressure rating at least equal to pipes to be joined.
3. End connections compatible with pipes to be joined.

## B. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.

## 2.6 DIELECTRIC FITTINGS

- A. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.
- B. Dielectric Flanges:
  - 1. Description:
    - a. Standard: ASSE 1079.
    - b. Factory-fabricated, bolted, companion-flange assembly.
    - c. Pressure Rating: 125 psig minimum at 180 deg F.
    - d. End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.
- C. Dielectric Nipples:
  - 1. Description:
    - a. Standard: IAPMO PS 66
    - b. Electroplated steel nipple. complying with ASTM F 1545.
    - c. Pressure Rating: 300 psig at 225 deg F.
    - d. End Connections: Male threaded or grooved.
    - e. Lining: Inert and noncorrosive, propylene.

## 2.7 FLOOR PLATES

- A. Split-Casting Floor Plates: Cast brass with concealed hinge.

## 2.8 FLEXIBLE CONNECTORS

- A. Bronze-Hose Flexible Connectors: Corrugated-bronze tubing with bronze wire-braid covering and ends brazed to inner tubing.
  - 1. Working-Pressure Rating: Minimum 200 psig.
  - 2. End Connections NPS 2 and Smaller: Threaded copper pipe or plain-end copper tube.
  - 3. End Connections NPS 2-1/2 and Larger: Flanged copper alloy.

## PART 3 - EXECUTION

## 3.1 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of domestic water piping. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- B. Install copper tubing under building slab according to CDA's "Copper Tube Handbook."
- C. Install shutoff valve, hose-end drain valve, strainer, pressure gage, and test tee with valve, inside the building at each domestic water service entrance.
- D. Install shutoff valve immediately upstream of each dielectric fitting.
- E. Install domestic water piping level without pitch and plumb.
- F. Rough-in domestic water piping for water-meter installation according to utility company's requirements.
- G. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas.
- H. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- I. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal, and coordinate with other services occupying that space.
- J. Install piping adjacent to equipment and specialties to allow service and maintenance.
- K. Install piping to permit valve servicing.
- L. Install nipples, unions, special fittings, and valves with pressure ratings the same as or higher than system pressure rating used in applications below unless otherwise indicated.
- M. Install piping free of sags and bends.
- N. Install fittings for changes in direction and branch connections.
- O. Install unions in copper tubing at final connection to each piece of equipment, machine, and specialty.
- P. Install thermometers on inlet and outlet piping from each water heater.

- Q. Install sleeves for piping penetrations of walls, ceilings, and floors.
- R. Install sleeve seals for piping penetrations of concrete walls and slabs.
- S. Install escutcheons for piping penetrations of walls, ceilings, and floors.

### 3.2 JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.
- C. Soldered Joints: Apply ASTM B 813, water-flushable flux to end of tube. Join copper tube and fittings according to ASTM B 828 or CDA's "Copper Tube Handbook."
- D. Extruded-Tee Connections: Form tee in copper tube according to ASTM F 2014. Use tool designed for copper tube; drill pilot hole, form collar for outlet, dimple tube to form seating stop, and braze branch tube into collar.
- E. Grooved joint piping systems shall be installed in accordance with the manufacturer's guidelines and recommendations. All grooved couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be of the same manufacturer as the grooved components. The gasket style and elastomeric material (grade) shall be verified as suitable for the intended service as specified. Gaskets shall be molded and produced by Victaulic. Grooved end shall be clean and free from indentations, projections, and roll marks in the area from pipe end to groove for proper gasket sealing. Contractor shall remove and replace any improperly installed products.

### 3.3 HANGER AND SUPPORT INSTALLATION

- A. Support vertical piping and tubing at base and at each floor.
- B. Rod diameter may be reduced one size for double-rod hangers, to a minimum of 3/8 inch.
- C. Provide rod sizes and spacing per hanger details on the drawings. If not indicated, install hangers for tubing with the following maximum horizontal spacing and minimum rod diameters:
  - 1. NPS 3/4 and Smaller: 60 inches with 3/8-inch rod.
  - 2. NPS 1 and NPS 1-1/4: 72 inches with 3/8-inch rod.
  - 3. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.
  - 4. NPS 2-1/2: 108 inches with 1/2-inch rod.
  - 5. NPS 3 to NPS 5: 10 feet with 1/2-inch rod.



6. NPS 6: 10 feet with 5/8-inch rod.
7. NPS 8: 10 feet with 3/4-inch rod.

- D. Install supports for vertical copper tubing every 10 feet.
- E. Support piping and tubing not listed in this article according to MSS SP-69 and manufacturer's written instructions.

### 3.4 VALVE INSTALLATION

- A. Install shutoff valve close to water main on each branch and riser serving plumbing fixtures or equipment, on each water supply to equipment, and on each water supply to plumbing fixtures that do not have supply stops. Use ball valves for piping NPS 2 and smaller. Use ball or butterfly valves for piping NPS 2-1/2 and larger.
- B. Install drain valves for equipment at base of each water riser, at low points in horizontal piping, and where required to drain water piping. Drain valves are specified in Division 22 Section "Domestic Water Piping Specialties."
  1. Hose-End Drain Valves: At low points in water mains, risers, and branches.
  2. Stop-and-Waste Drain Valves: Instead of hose-end drain valves where indicated.
- C. Install balancing valve in each hot-water circulation return branch and discharge side of each pump and circulator. Set balancing valves partly open to restrict but not stop flow. Use ball valves for piping NPS 2 and smaller and butterfly valves for piping NPS 2-1/2 and larger. Comply with requirements in Division 22 Section "Domestic Water Piping Specialties" for balancing valves.

### 3.5 TRANSITION FITTING INSTALLATION

- A. Install transition couplings at joints of dissimilar piping.
- B. Transition Fittings in Underground Domestic Water Piping:
  1. NPS 1-1/2 and Smaller: Fitting-type coupling.
  2. NPS 2 and Larger: Sleeve-type coupling.
- C. Transition Fittings in Aboveground Domestic Water Piping NPS 2 and Smaller: Plastic-to-metal transition fittings or unions.

### 3.6 DIELECTRIC FITTING INSTALLATION

- A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.

- B. Dielectric Fittings for NPS 2 and Smaller: Use dielectric couplings or nipples.
- C. Dielectric Fittings for NPS 2-1/2 to NPS 4: Use dielectric flanges.
- D. Dielectric Fittings for NPS 5 and Larger: Use dielectric flange kits.

### 3.7 WATER METER INSTALLATION

- A. Rough-in domestic water piping for water meter installation, and install water meters according to utility company's requirements.
- B. Water meters will be furnished and installed by utility company.
- C. Install water meters according to AWWA M6, utility company's requirements, and the following:

### 3.8 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to equipment and machines to allow service and maintenance.
- C. Connect domestic water piping to exterior water-service piping. Use transition fitting to join dissimilar piping materials.
- D. Connect domestic water piping to water-service piping with shutoff valve; extend and connect to the following:
  - 1. Domestic Water Booster Pumps: Cold-water suction and discharge piping.
  - 2. Water Heaters: Cold-water inlet and hot-water outlet piping in sizes indicated, but not smaller than sizes of water heater connections.
  - 3. Plumbing Fixtures: Cold- and hot-water supply piping in sizes indicated, but not smaller than required by plumbing code. Comply with requirements in Division 15 plumbing fixture Sections for connection sizes.
  - 4. Equipment: Cold- and hot-water supply piping as indicated, but not smaller than equipment connections. Provide shutoff valve and union for each connection. Use flanges instead of unions for NPS 2-1/2 and larger.

### 3.9 IDENTIFICATION

- A. Identify system components. Comply with requirements in Division 22 Section "Identification for Plumbing Piping and Equipment" for identification materials and installation.

### 3.10 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Piping Inspections:
  - 1. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction.
  - 2. During installation, notify authorities having jurisdiction at least one day before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:
    - a. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
    - b. Final Inspection: Arrange final inspection for authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
  - 3. Reinspection: If authorities having jurisdiction find that piping will not pass tests or inspections, make required corrections and arrange for reinspection.
  - 4. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- C. Piping Tests:
  - 1. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.
  - 2. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit a separate report for each test, complete with diagram of portion of piping tested.
  - 3. Leave new, altered, extended, or replaced domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.
  - 4. Cap and subject piping to static water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
  - 5. Repair leaks and defects with new materials and retest piping or portion thereof until satisfactory results are obtained.
  - 6. Prepare reports for tests and for corrective action required.
- D. Domestic water piping will be considered defective if it does not pass tests and inspections.
- E. Prepare test and inspection reports.

## 3.11 ADJUSTING

- A. Perform the following adjustments before operation:
1. Close drain valves, hydrants, and hose bibbs.
  2. Open shutoff valves to fully open position.
  3. Adjust balancing valves in hot-water-circulation return piping to provide adequate flow.
    - a. Manually adjust ball-type balancing valves in hot-water-circulation return piping to provide flow of hot water in each branch.
    - b. Adjust calibrated balancing valves to flows indicated.
  4. Remove plugs used during testing of piping and for temporary sealing of piping during installation.
  5. Remove and clean strainer screens. Close drain valves and replace drain plugs.
  6. Remove filter cartridges from housings and verify that cartridges are as specified for application where used and are clean and ready for use.
  7. Check plumbing specialties and verify proper settings, adjustments, and operation.

## 3.12 CLEANING

- A. Clean and disinfect potable domestic water piping as follows:
1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
  2. Use purging and disinfecting procedures prescribed by authorities having jurisdiction; if methods are not prescribed, use procedures described in either AWWA C651 or AWWA C652 or follow procedures described below:
    - a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
    - b. Fill and isolate system according to either of the following:
      - 1) Fill system or part thereof with water/chlorine solution with at least 50 ppm of chlorine. Isolate with valves and allow to stand for 24 hours.
      - 2) Fill system or part thereof with water/chlorine solution with at least 200 ppm of chlorine. Isolate and allow to stand for three hours.
    - c. Flush system with clean, potable water until no chlorine is in water coming from system after the standing time.
    - d. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedures if biological examination shows contamination.
- B. Prepare and submit reports of purging and disinfecting activities to engineer.

- C. Clean interior of domestic water piping system. Remove dirt and debris as work progresses.

### 3.13 PIPING SCHEDULE

- A. Transition and special fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
- B. Flanges and unions may be used for aboveground piping joints unless otherwise indicated.
- C. Fitting Option: Extruded-tee connections and brazed joints may be used on aboveground copper tubing.
- D. Under-building-slab, domestic water, building service piping, NPS 3 and smaller, shall be the following:
  - 1. Soft copper tube, ASTM B 88, Type K; wrought-copper solder-joint fittings; and brazed joints.
- E. Domestic water piping, NPS 2 and smaller, shall be one of the following:
  - 1. Hard copper tube, ASTM B 88, Type L; cast- or wrought- copper solder-joint fittings; and soldered joints.
  - 2. Hard copper tube, ASTM B 88, Type L; copper pressure-seal-joint fittings; and pressure-sealed joints.
- F. Domestic water piping, NPS 2-1/2 to NPS 4, shall be one of the following:
  - 1. Hard copper tube, ASTM B 88, Type L; cast- or wrought- copper solder-joint fittings; and brazed joints.
  - 2. Hard copper tube, ASTM B 88, Type L; copper pressure-seal-joint fittings; and pressure-sealed joints.
  - 3. Hard copper tube, ASTM B 88, Type L; grooved-joint copper-tube appurtenances; and grooved joints.

### 3.14 VALVE SCHEDULE

- A. Where specific valve types are not indicated, the following requirements apply:
  - 1. Shutoff Duty: Use ball valves for piping NPS 2 and smaller. Use butterfly or ball valves with flanged ends for piping NPS 2-1/2 and larger.
  - 2. Throttling Duty: Use ball valves for piping NPS 2 and smaller. Use butterfly or ball valves with flanged ends for piping NPS 2-1/2 and larger.
  - 3. Drain Duty:  $\frac{3}{4}$ " Hose-end drain valves.
- B. Use check valves to maintain correct direction of domestic water flow to and from equipment.

END OF SECTION 221116